

INSTRUCTIONS

PMC-LT-07-SAN-CTK CLEARING TAP KIT

For clearing 1.25mm threads on P.M.C. Sanitary Level and Electronic Transmitters. Part# LT-07-SAN-CTK

- (a) Lubricate nipple threads with enclosed tube of cutting oil.
- (b) Use enclosed guide sleeve to line up tap with nipple threads.
- (c) Turn tap anti-clockwise until tap drops into nipple threads.
- (d) Turn tap clockwise and clear threads to bottom of nipple. Extreme care must be used to avoid cross threading.
- (e) Remove tap and check threads with a P.M.C. S/S dummy transmitter. Part #LT-11-SAN

NOTE: NIPPLE WELD DISTORTION CAN BE CONTROLLED BY USING A P.M.C. NIPPLE WELDING MANDREL. Part #LT-07-SAN-MDL



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